

# METALNOX® M6319CP

*Aqueous Alkaline Industrial Parts Cleaner with Rust Protection*

METALNOX® M6319CP is a heavy-duty, low foam alkaline chemistry designed to remove a wide range of machining and stamping oils from metal parts, including steel, and copper alloys. M6319CP combines both exceptional cleaning and corrosion protection for steel parts. It is used in both the wash and rinse stages of multi-stage cleaning systems.



- **Excellent Cleaning in Both Immersion and Spray Parts Cleaning Machines**
- **Effective Corrosion Inhibitor for 90 Days of Indoor Protection**
- **De-emulsifies to Allow Oils to Separate from the Wash Solution for Subsequent Removal**
- **Low Voc**

## PRODUCT PROPERTIES

<b>pH (10g/L)</b>	11.7
<b>FLASH POINT</b>	None to Boiling
<b>BOILING POINT</b>	212°F / 100°C
<b>WATER SOLUBLE</b>	Soluble
<b>VOC, @ 10%</b>	9.1 g/L

## TYPICAL PROCESSES

<b>APPLICATION</b>	Immersion & Spray
<b>CONCENTRATION</b>	Spray 3-7% Immersion - 7-12%
<b>TEMPERATURE</b>	120°F-160°F / 48°C-70°C
<b>RINSE</b>	Optional
<b>DRY</b>	Air

*The above process parameters are recommendations based on extensive testing done in KYZEN's Application Lab. Your KYZEN Sales Representative can assist you in optimizing your process parameters.*

## STORAGE AND HANDLING

- Packaged in Polyethylene Containers
- Store at 5-30°C/41-86°F in Original Container
- Standard Chemical Handling Practices
- Shelf Life of 5 Years, in Sealed Containers of 5 gallons / 25 liters or more

## AVAILABILITY

- |              |               |
|--------------|---------------|
| • 1 Gallon   | • 5 Liters*   |
| • 5 Gallons  | • 25 Liters*  |
| • 55 Gallons | • 200 Liters* |

\* Liters Available in South Asia and Europe

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## ENVIRONMENTAL, HEALTH AND SAFETY REGULATIONS

METALNOX® M6319CP is a non-flammable, low VOC, biodegradable solution. It contains no CFC's or HAP's. Refer to the Safety Data Sheet for more information.

**REACH** ✓ KYZEN is an ISO 9001:2008 company.

## COMPATIBILITY

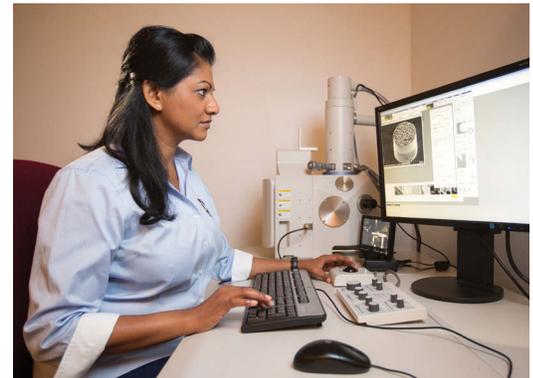
METALNOX® M6319CP is compatible with all materials of construction used in industrial parts cleaning systems and processes. For specific compatibility information, please contact your KYZEN representative.

## FREE CLEANING TRIALS AND PROCESS OPTIMIZATIONS

KYZEN will conduct complimentary trials at your factory or "risk-free" testing in one of our global Applications Laboratories in North America, Asia or Europe to ensure you achieve your goal. Increase your yields and product reliability by identifying and tuning the critical parameters of your cleaning process. With our commitment to science and understanding process, KYZEN has the flexibility to simulate and refine any cleaning process – including yours!

*Each laboratory is fully equipped with an extensive array of cleaning and analytical equipment, including, but not limited to:*

- Batch Washers
- In-Line Washers
- Ultrasonic Systems
- SUI Systems
- Vapor Degreasers
- GC (TCD and FID)
- Scanning Electron Microscope (SEM)
- Ion Chromatography
- FTIR Spectrophotometer
- Humidity Chamber
- High Powered Microscopes



**Aqueous, Semi-Aqueous and Vapor Phase Chemistries • Process Evaluation and Optimization  
Contract Cleaning • Cleanliness Testing • Soil Analysis**

KYZEN.com

Penang, Malaysia  
SOUTHEAST ASIAN HEADQUARTERS  
+60 4 630 3000

Maldegem, Belgium  
EUROPEAN HEADQUARTERS  
+32 50 396 374

Nashville, TN  
GLOBAL HEADQUARTERS  
(615) 831-0888

Manchester, NH  
NORTH AMERICAN OPERATIONS FACILITY  
(603) 622-2900

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