



Mobilgrease 33

ExxonMobil Aviation, United States

Synthetic Aviation Grease

Product Description

Mobilgrease 33 is a high-performance lithium-complex grease designed for general-purpose aircraft use. Its consistency is between the NLGI grades 1 and 2. Mobilgrease 33 utilizes a 100% polyalphaolefin base oil and premium additives which ensure outstanding lubrication performance over a wide temperature range and operating conditions.

Features and Benefits

The lithium complex thickener system provides excellent structural stability and resistance to water wash-out. Polyalphaolefin base oil is used in Mobilgrease 33 because of its exceptional thermal/oxidative resistance potential, low volatility, and superb low-temperature capability, without the potential vulnerability of an ester base oil to degradation from reaction with water. The synthetic polyalphaolefin base oil offers excellent low-temperature mobility/pumpability and very low starting and running torque values. In addition, the state-of-the-art additive system in Mobilgrease 33 provides superior rust and wear protection and load-carrying capacity compared to aviation greases that meet the minimum requirements of the MIL-PRF-23827 specification.

Mobilgrease 33, with its unique features, provides the following advantages and potential benefits:

| Features | Advantages and Potential Benefits |
|---|---|
| High viscosity index polyalphaolefin basestock | Very wide operating temperature range - outstanding high and low temperature performance. Excellent lubricant film protection at high temperatures |
| Good storage stability | Grease structure integrity maintained - low oil separation |
| Exceptional resistance to thermal and oxidative degradation | Long grease and lubricated part service life |

| Features | Advantages and Potential Benefits |
|---|---|
| Resistance to degradation by water (hydrolysis) | No risk of corrosion induced by acidic base oil degradation products |
| Low volatility | Little vulnerability to significant base oil loss by evaporation in service |
| Excellent protection against wear, corrosion, and rusting | Excellent bearing and component protection |
| Extreme-pressure characteristics | Prevention of excessive wear, even under shock load |
| High resistance to water washout | Excellent grease performance in adverse weather and other water-exposure conditions |

Applications

Mobilgrease 33 is a true multipurpose aviation grease intended for use in highly loaded anti-friction bearings, gears, and actuators as well as instruments, high speed bearings (though not recommended for wheel bearings), and general airframe lubrication, over operating temperatures from -100°F to 250°F (-73°C to 121°C). It can be used in all applications for which the aircraft manufacturer specifies U.S. Military Specification MIL-PRF-23827, Type I (Grease, Aircraft and Instrument, Gear and Actuator Screw, Grease thickened with metallic soap), Boeing BMS 3-33B (Grease, Aircraft, General Purpose), and Airbus AIMS09-06-002/SAE AMS3052 (Grease, General Purpose, Airframe, Low Temperature Range, Lithium Thickened). Mobilgrease 33 is listed in the Qualified Products List of Airbus, Boeing, and the U.S. Military for these specifications. The NATO Code Number for Mobilgrease 33 is G-354.

Specifications and Approvals

| Mobilgrease 33 | Is Approved Against | Meets |
|-----------------------|----------------------------|--------------|
| | | |

| Mobilgrease 33 | Is Approved Against | Meets |
|-------------------------------------|----------------------------|--------------|
| Airbus AIMS09-06-002 | X | |
| Boeing BMS 3-33B Type 1 | X | |
| MIL-PRF-23827C, Amendment 2, Type I | X | |
| NATO G-354 | X | |
| SAE AMS3052 | | X |

Typical Properties

| | Test Methods | MIL-PRF-23827 Type I Requirements | Mobilgrease 33 (1) |
|----------------------------|---------------------|---|---------------------------|
| NLGI Grade | | | 1 1/2 |
| Thickener Type | | Metallic Soap | Lithium Complex |
| Color | Visual | | Blue Green |
| Structure/Consistency | Visual | Smooth, free from lumps and visual impurities | Pass |
| Odor | Olfactory | No rancid, perfume, or alcohol odor | Pass |
| Viscosity of Base Oil, cSt | ASTM D 445 | | |

| | Test Methods | MIL-PRF-23827 Type I Requirements | Mobilgrease 33 (1) |
|---|-------------------------------------|--|---------------------------|
| at 40 °C | | | 12.5 |
| at 100 °C | | | 3.2 |
| Dropping Point, °C (°F) | ASTM D 2265 | 165 (329) min | 255 (491) |
| Low Temp. Torque at -73°C (-100°F), Nm | DEF STAN 05-50 Part 62, ASTM D 1478 | | |
| Starting | | 1.00 max | 0.52 |
| Running, after 1 Hr | | 0.10 max | 0.06 |
| Low Temp. Torque with 10% water at -73°C (-100°F), Nm | DEF STAN 05-50 Part 62, ASTM D 1478 | | |
| Starting | | | 0.67 |
| Running, after 1 Hr | | | 0.09 |
| Penetration at 25°C (77°F), mm/10 | DEF STAN 05-50 Part 63, ASTM D 217 | | |
| Unworked | | 200 min | 285 |
| 60 Strokes Worked | | 270-310 | 292 |
| 100,000 Strokes Worked | FTM 313 | 270-375 | 330 |
| Penetration, 100,000 Strokes Worked with 10% water, mm/10 | DEF STAN 05-50 Part 63, ASTM D 217 | | 330 |

| | Test Methods | MIL-PRF-23827 Type I Requirements | Mobilgrease 33 (1) |
|--|---------------------|--|---------------------------|
| Oil Separation, 30 Hrs at 100°C, wt % | ASTM D 6184 | 5 max | 4 |
| Evaporation Loss, 22 Hrs at 100°C, wt % | ASTM D 2595 | 2 max | 1 |
| Evaporation Loss, 500 Hrs at 121°C, wt % | ASTM D 2595 | | 8.7 |
| Copper Strip Corrosion, 24 Hrs at 100°C | ASTM D 4048 | 1b max | 1b |
| AMS4640 Al/Ni Bronze Corrosion, 24 Hrs at 100°C | ASTM D 4048 | | Pass |
| Four Ball Wear, scar dia., 1200rpm/40kg/1hr/75°C, mm | ASTM D 2266 | | 0.4 |
| Load Wear Index, kgf | ASTM D 2596 | 30 min | 110 |
| Weld Load, kgf | ASTM D 2596 | | 700 |
| Timken OK Load, lbf | ASTM D 2509 | | 55 |
| Rust Protection, 48 Hrs at 125°F, >1mm dia Spots | ASTM D 1743 | 0 in 2 out of 3 bearings | 0,0,0 |
| SKF EMCOR Rust, 3% NaCl, rating | ASTM D 6138 | | 0,0 |
| Water Washout, 1 Hr at 38°C (100 °F), wt % | ASTM D 1264 | 20 max | 3 |
| Water Washout, 1 Hr at 79°C (174 °F), wt % | ASTM D 1264 | | 6 |

| | Test Methods | MIL-PRF-23827 Type I Requirements | Mobilgrease 33 (1) |
|---|---------------------|--|---------------------------|
| High Temperature Performance, Hrs at 121°C | ASTM D 3336 | 1,000 min | 2,200+ |
| Oxidation Stability, pressure drop in kPa | ASTM D 942 | | |
| 100 Hrs at 99°C | | 70 max | 11 |
| 500 Hrs at 99°C | | 105 max | 25 |
| Fretting Wear, mg loss | ASTM D 4170 | | 0.6 |
| Dynamic Bearing Life, No of cycles | BMS 3-33-8.2 | | Pass |
| Navy Gear Wear Test, mg loss/1000 cycles | FTM 335 | | |
| 2.3 kg load | | 2.5 max | 1.1 |
| 4.5 kg load | | 3.5 max | 1.6 |
| Dirt Count, Particles/mL | FTM 3005 | | |
| 25-74 Micron Size | | 1000 max | 0 |
| 75 Micron or Larger | | | 00 |
| Storage Stability, 6 months at 40°C, Penetration, mm/10 | FTM 3467 | | |
| Unworked | ASTM D 217 | 200 min | 289 |

| | Test Methods | MIL-PRF-23827 Type I Requirements | Mobilgrease 33 (1) |
|--|---------------------|--|---------------------------|
| 60x worked | ASTM D 217 | | 288 |
| 60x worked, Difference from Unworked | ASTM D 217 | | -1 |
| Difference from Original | ASTM D 217 | ±30 | 2 |
| Elastomer Compatibility, 168 Hrs at 70°C, % vol change | FTM 3603 | | |
| Nitrile (NBR-L, AMS3217/2) | | | +12.6 |
| Thermoplastic Compatibility, 70 Hrs at 100°C, % vol change | ASTM D 4289 | | |
| Hytrel 6356 + 0.5% carbon black | | | 3.4 |
| Delrin 100 AF (ASTM D 4181) | | | +0.1 |
| PTFE (Teflon) (AMS 3652) | | | +0.1 |
| Nylatron GS | | | -0.5 |
| (1) Values may vary within modest ranges | | | |

Health and Safety

Based on available toxicological information, this product is not expected to produce adverse effects on health when used and handled properly. Information on use and handling, as well as health and safety information, can be found in the Material Safety Data Sheet (MSDS), which can be obtained from your local distributor or via the

Internet on <http://www.exxonmobil.com/lubes>.

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Exxon Mobil Corporation
22777 Springwoods Village Parkway
Spring TX 77389

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